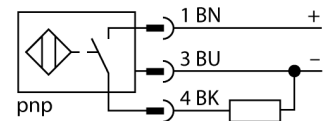


- Threaded barrel, M18 x 1
- Stainless steel, 1.4404
- Front cap made of liquid crystal polymer
- Factor 1 for all metals
- Resistant to magnetic fields
- Temperatures -40 °C ... +100 °C
- High protection class IP69K, for harsh environments
- Special double-lip seal
- Protection against all common acid and alkaline cleaning agents
- Laser engraved label, permanently legible
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

<b>Type designation</b>	BI8U-EM18WD-AP6X-H1141
Ident-No.	1634816
Ident-No (TUSA)	M1634816
<b>Rated switching distance Sn</b>	8 mm
Mounting conditions	flush
Assured switching distance	≤ (0,81 x Sn) mm
Repeatability	≤ 2 % of full scale
Temperature drift	≤ ± 10 %
Hysteresis	≤ ± 20 %, ≤ -25 °C , ≥ +70 °C
Ambient temperature	3...15 %
	-40...+100 °C
<b>Operating voltage</b>	10... 30VDC
Residual ripple	≤ 10 % U <sub>in</sub>
DC rated operational current	≤ 200 mA
No-load current I <sub>0</sub>	≤ 20 mA
Residual current	≤ 0.1 mA
Rated insulation voltage	≤ 0.5 kV
Short-circuit protection	yes/ cyclic
Voltage drop at I <sub>0</sub>	≤ 1.8 V
Wire breakage / Reverse polarity protection	yes/ complete
Output function	3-wire, NO contact, PNP
Protective insulation	□
Switching frequency	1.5 kHz
<b>Construction</b>	Threaded barrel, M18 x 1
Dimensions	52 mm
Housing material	Stainless steel, V4A (1.4404)
Active area material	Plastic, LCP
Connector housing	plastic, PP
Admissible pressure on front cap	≤ 15 bar
Max. tightening torque housing nut	25 Nm
Electrical connection	Flange connector, M12 x 1
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68 / IP69K
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
<b>Switching state</b>	LED yellow

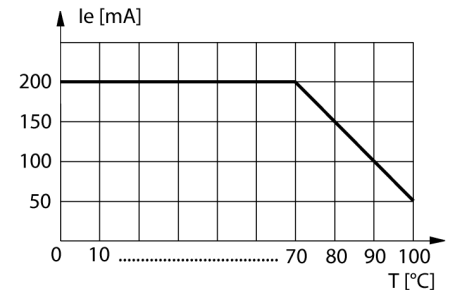
**Wiring Diagram**



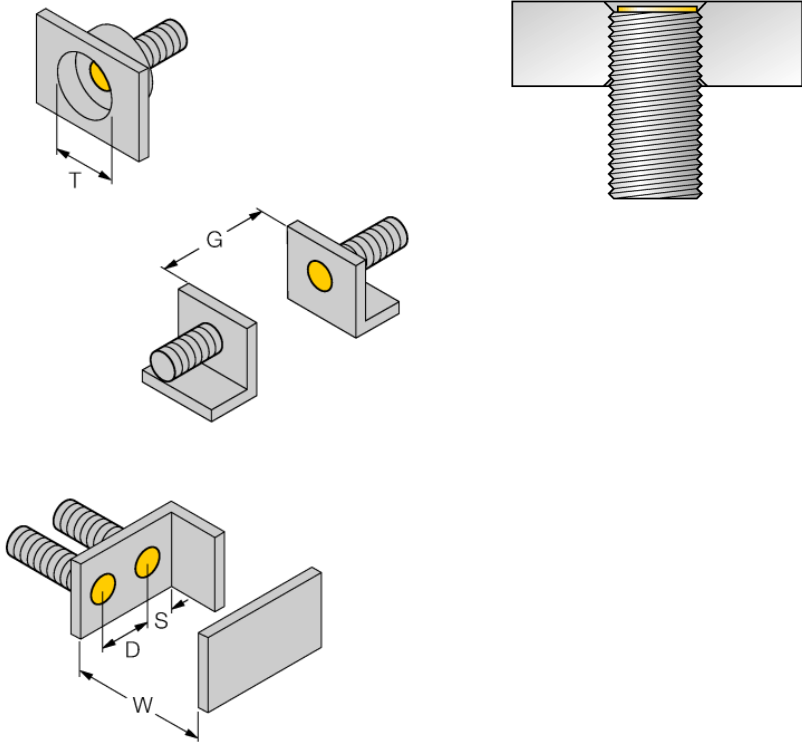
**Functional principle**

The inductive sensors for the food industry are absolutely tight and resistant to cleaning agents and disinfectants. The requirements of the protection classes IP68 and IP69K are well exceeded by our uprox®+ sensors. The sensors are entirely protected by the LCP front cap and the stainless steel housing.

**Derating Curve**



Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
<hr/>	
Diameter of the active area B	Ø 18 mm



All flush mountable *uprox*®+ threaded barrel types are also recessed mountable. Safe operation is ensured if the sensor is screwed in by half a turn.

### Accessories

Type code	Ident-No.	Description	
MW-18	6945004	Mounting bracket for threaded barrel devices; material: Stainless steel A2 1.4301 (AISI 304)	
BSS-18	6901320	Mounting bracket for smooth and threaded barrel devices; material: Polypropylene	
PN-M18	6905310	Protective nut for M18 x 1 threaded barrels; material: Stainless steel A2 1.4305 (AISI 303)	

### Wiring accessories

Type code	Ident-No.	Description	
RKH4-2/TFE	6935482	Connection cable, M12 connector, female, straight, 3-pin, cable length: 2 m, sheath material: PVC, grey; temperature range: -25...+80 °C (in resting state), 0...+80 °C (in motion); other cable lengths and types available, see <a href="http://www.turck.com">www.turck.com</a>	
RKH4-2/TFG	6934384	Connection cable, M12 connector, female, straight, 3-pin, cable length: 2 m, sheath material: TPE, grey; temperature range: -40...+105 °C (in resting state), -25...+105 °C (in motion); other cable lengths and types available, see <a href="http://www.turck.com">www.turck.com</a>	